



Technical Data Sheet

Duresco NU 4414 F

Product Characteristics:	Epoxy moulding compound with good mechanical properties and high temperature resistance
Applications:	Rotor shafts, Housing parts
Processing methods:	Compression and transfer moulding
Shelf life:	12 months at temperatures below 8°C

The information given in this publication is based on the present state of our knowledge but any conclusions and recommendations are made without liability on our part. Buyers and users should make their own assessment of our products under their own conditions and for their own requirements.

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Mechanical Properties:

	Standard	Unit	Value
Tensile strength	ISO 527	MPa	80
Flexural strength	ISO 178	MPa	120
Surface strain	ISO 178	%	1.5
E-modulus (flexural test)	ISO 178	MPa	13'000
Impact strength	ISO 179-1	kJ/m ²	12
Notched impact strength	ISO 179-1	kJ/m ²	4.0

General and Thermal Properties:

	Standard	Unit	Value
Density	DIN 53479	g/cm ³	2.0
Water absorption (100°C/30min)	ISO 62	%	0.04
Glass transition temperature	ISO 6721	°C	205
Temperature-time limit TI (flexural strength)	IEC 60216	°C, 20'000h	180
Thermal conductivity	ISO 22007-4	W/mK	0.70
Coefficient of thermal expansion	ISO 11359-2	ppm/K, (20-105°C)	26

Electrical Properties:

	Standard	Unit	Value
Volume resistivity	IEC 60093	Ωcm	10 ¹⁵
Dielectric loss factor tan δ	IEC 60250	%, 50 Hz, 25°C	1.0
Dielectric constant ε _r	IEC 60250	--, 50 Hz, 25°C	6.0
Electric strength (3mm plate)	IEC 60243-1	kV/mm	20
Comparative tracking index	IEC 60112	CTI	300
Comparative tracking index	IEC 60112	CTI-M	225